

PU1630F

FAST CURED PU ADHESIVE

Premium Quality & Ultimate Service

High viscosity odorless Fast Cured windscreen adhesive system for direct glazing PU1630F

■ Technical Data Table

PROPERTY	VALUE
Chemical base	1-C polyurethane
Colour (Appearance)	Black
Cure mechanism	Moisture curing
Density (g/cm ³) (GB/T 13477.2)	1.45g/cm ³ approx.
Non-sag properties(GB/T 13477.6)	Very good
Application temperature	5°C to 35°C
Tack-free time ¹ (GB/T 13477.5)	30 min approx.
Open time ¹	20 min approx.
Curing speed (HG/T 4363)	see diagram
Shore A hardness (GB/T 531.1)	55 approx.
Tensile strength (GB/T 528)	≥6 N/mm ² approx.
Elongation at break (GB/T 528)	≥400% approx.
Tear propagation resistance (GB/T 529)	>8 N/mm approx.
Extrudability (ml/min)	40
Tensile-shear strength(MPa)GB/T 7124	>3.5 N/mm ² approx.
Safe Drive-Away Time ¹ (cars) with double side airbags	2~3Hrs
Service temperature	-40°C to 90°C
Shelf life (storage below 25°C) (CQP 016-1)	9 months

■ Description

●PU1630F is a Primerless, high viscosity, Odorless one- component direct glazing adhesive. It is easy to apply with a manual or automatic gun and cures with atmospheric moisture. PU1630F provides a fast tack-free time and ensures a safe strength after curing even under cold temperature.

■ Key Features

- High Viscosity
- No DOP
- Primerless
- Odorless
- Excellent thixotropy, non-sag properties
- Fast adhesion to substrates
- Cold application
- One-component formulation
- Automotive OEM quality
- No oil permeated

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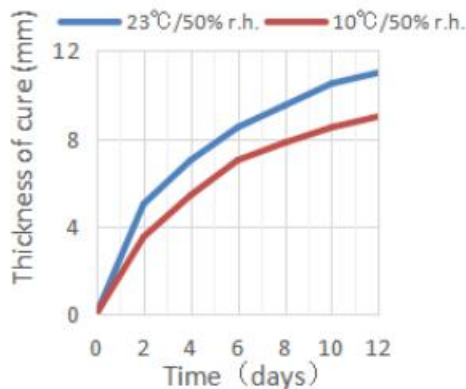
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■ Areas of Application

- PU1630F is suitable for direct-glazing applications in the Heavy Automotive Glass Replacement business & Bus Glass Changing
- This product is to be used by professional experienced users only. If this product is used for other applications than Automotive Glass Replacement, test with current substrates and conditions have to be performed to ensure adhesion and material compatibility.

■ Curing Degree Graph

- PU1630F cures by reaction with atmospheric moisture. The curing speed lower at lower humidity or lower temperature.



■ Chemical Resistance

- PU1630F is excellent resistant to fresh water, saltwater, sewage water and acids.
- Temporarily resistant to fuels, mineral oils, vegetable and animal fats and oils.
- Not resistant to organic acids and caustic solutions or solvents.
- The above information is offered for general guidance only. For more professional questions, please consult MAXTECH service.

■ Packing Specification

- Cartridge 310ml
 - Sausage 400ml
 - Sausage 600ml
 - Pail/Drum 240kg
- 20pcs per box , 2 boxes per Carton.

■ Direction for use

Tool: Manual or pneumatic plunger caulking gun

- Cleaning: Clean and dry all surfaces by removing foreign matter and contaminants such as oil dust, grease, frost, water, dirt, old sealants and any protective coating.
- For cartridge
 1. Cut nozzle to give the required angle and bead size
 2. Pierce the membrane at the top of the cartridge and screw on the nozzle
 3. Place the cartridge in an applicator gun and squeeze the trigger with equal strength
- For sausage
 1. Clip the end of the sausage and place in barrel gun
 2. Screw end cap and nozzle on to barrel gun
 3. Using the trigger extrude the sealant with equal strength

■ Cautions

- Keep away from children.
- Avoid contacting with skin and eyes. For skin contact, remove the sealant by cloth, wash skin thoroughly with soap and water. For eye contact, hold eyelids apart and flush thoroughly with water, contact physician.

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■ Transport & Storage

- Transport: Keep the sealed product away from moisture, the sun, high temperature and avoid collisions.
- Storage: Keep the sealed product into cool, dry

place.

- Storage temperature: 5~25°C. Humidity: $\leq 50\%RH$.
- Cartridge and Sausage :9 month. Pail/Drum:6 month.

■ Safety Operation Data

MSDS isn't included here. Please read TDS, MSDS and label carefully before operation. You can get MSDS from MAXTECH or other distributors, or mail to service center maxtech@shmaxtech.com

■ Warranty and Liability

All product properties and application details based on information believe to be reliable and accurate. But you still need to test its property and safety before application. The advice we supply don't apply in any circumstances. MAXTECH don't make assurance of any other applications outside the specification until MAXTECH supply a special written guarantee. MAXTECH is only responsible to replace or refund if this product is defective within the warranty period stated above. MAXTECH makes it clear that will not be liable of any accidents.

Special Notes: All recommendations concerning our products, including transportation, storage, and handling are based on our current knowledge and experience under normal conditions. In practical application, results may differ because of materials and actual site conditions change, our company won't guarantee or bear any legal responsibility. In order to ensure the bonding effect and the compatibility of products and materials, it is recommended to do the compatibility test or consult MAXTECH Technical Services before proceeding with the full application.